



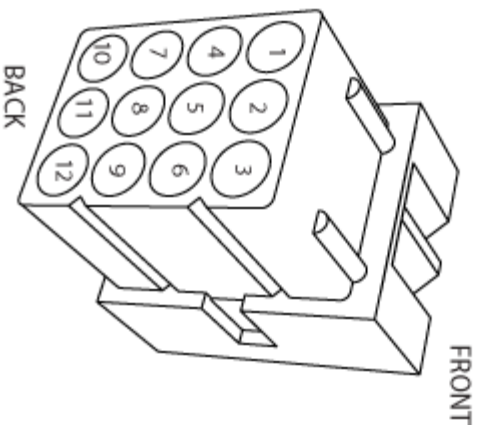
63-66 C2 CORVETTE INSTRUMENT CLUSTERS



1963 CORVETTE HARNESS DIAGRAM 63116-01

12PIN CONNECTOR

POS	CONNECTION DISC	
1	SPEED SIGNAL ORANGE	
2	LEFT TURN 22G RED	
3	SWITCHED 12V 20G RED	
4	FUEL SENDER GREEN	
5	LIGHTING WHITE	
6	HIGH-BEAM BLUE	
7	RIGHT TURN 22G GREEN	
8	TEMP SENDER YELLOW	
9	OIL PRESSURE V/G	
10	NOT USED	
11	TACH SIGNAL VIOLET	
12	GROUND BLACK	



4 PIN CONNECTOR



POS	CONNECTION DISC	
1	WARNING + YELLOW	
2	WARNIGN - BROWN	
3	BRAKE + ORANGE	
4	BRAKE - VIOLET	

1. Remove original gauge cluster. Pull out and disconnect wiring as needed



2. Remove original instrument carrier the entire unit will come off and all of the gauges will be loose. You can keep all of your switches in place if desired



4. Clean cluster and paint/ etc if desired. Try to keep the lenses in the cluster if you can. The butyl that holds them in place is a huge mess once you take the lenses out.

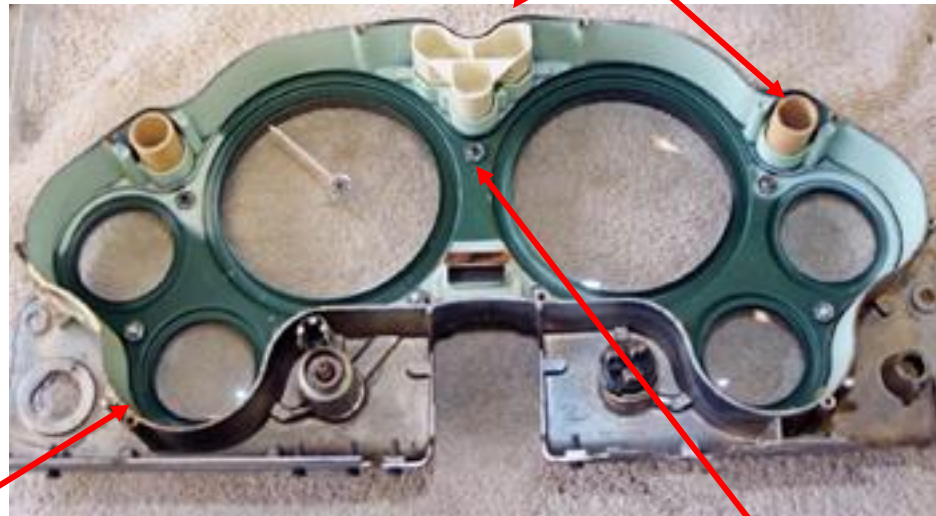


5. Install cluster in original position using 8 #6x1-1/4" screws (included). For a nicer installation we have tapped the original holes to accept 8-32 studs.

Wire according to wiring schematic on next page.

Use the stepper motor book for individual instrument functions/features/programming

Indicator light tubes, the overlays are beneath here



Attachments for cluster assembly

Lens carrier fasteners