



87-96 FORD FULL SIZE TRUCK BRACKET



ORIGINAL CLUSTER REMOVAL



Steering wheel removed in above image for a clear view, this is not required.

Remove trim piece retaining screws, retain for re-use.

Remove light and wiper knobs

Remove both rim pieces (top and bottom) to make you life easier.



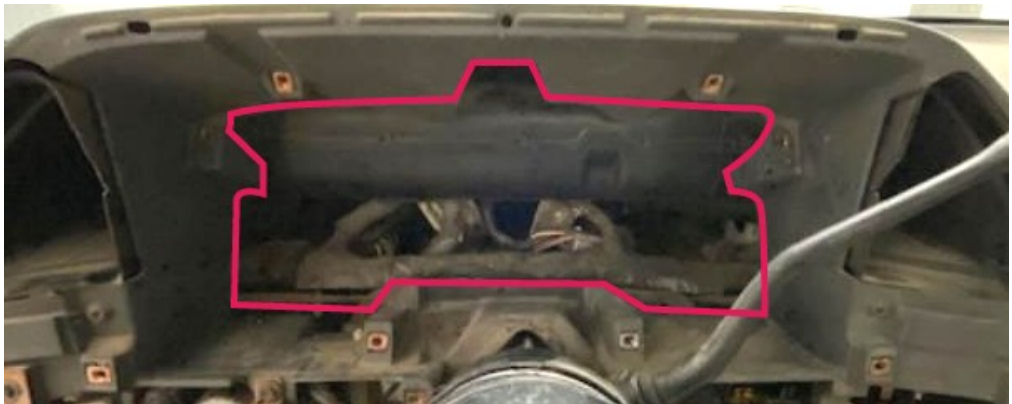
Remove the cluster retaining screws. Keep for re-use.

Pull the cluster out, you may need to disconnect the speedo cable (if equipped) from inside the engine compartment or from underneath, this is a tight fit.

Disconnect the cable and all wiring from the cluster.

Remove The lens assembly/block-out bezel.

Trim the back plastic as shown. There is not anything structural.





Place gauges in bracket in any position you desire.
Wire according to instruction booklet.
Installation is the reverse of removal.

NOTE: The instruments have 3 indicators in the speedometer and tachometer. The original indicators on the dash are not used ---BUT--- we have left some of the stock hole locations for bulbs if you would like to use them. There are not light blockers but the bulb holes are there. You can use a standard 194 bulb/socket assembly